

TEXTRON AVIATION

# Air Safety Investigations Aircraft Incident/Accident Technical Report

Aircraft Incident/	Year: 2015	Make: Text	ron Aviation	Model: 680		
Accident Information	Serial number: 680A0010		Registration:	N8JR		
Location: Elizabethton, TN	1		Date: 08-15-19	Time: 1537 EDT		
Aircraf	't Owner	Aircraft Operator				
JRM Air LLC PO Box 330 Mooresville, NC 28115-03	30	Same as Aircraft Owner				
	Report	t Information				
Air Safety Investigator: Pe	ter J. Basile	Report #: ASI-19-CB-T Report date: 01-21-				

# Airframe

# Impact Sequence and Airframe Structure

Per security video, the aircraft touched down on the runway and bounced. The aircraft appeared to climb back up to about 25' AGL before it descended rapidly and landed hard on the runway. The right main landing gear collapsed, and the right wing tip contacted the runway. Skid marks from the right main gear and right main gear door indicated the aircraft traveled slightly to the left before it turned back to the right. The aircraft departed the end of the runway on center line and traveled down a grass covered hill for approximately 400'. The aircraft traveled over an approximately 25' wide creek. The left main landing gear and nose gear separated from the aircraft when it struck the opposite creek bank. The aircraft traveled up a small grassy hill and came to rest next to the west bound lanes of Highway 91. The aircraft came to rest on a heading of 285° at an elevation of 1,551'. A post-impact fire consumed the aft portion of the fuselage and inboard wing areas.



Flight Control System Information									
Control lock: N	Control lock: Not engaged								
		Flight Control Cable C	ontinuity						
Ailerons: See b	Ailerons: See below Elevators: See below Rudder: See below								
Aileron tab: Se	e below	Elevator tab: See below	Rudder tab: See below						
		Flap and Trim Pos	itions						
Flap indicator:	Undt	Flap handle: Position 2		Flap actuators: See below					
Elevator trim:	Indicator: Undetermin	ned	Actuator:	See below					
Rudder trim:	n: Indicator: Undetermined			See below					
Aileron trim:	Indicator: Undetermin	ned	Actuator:	See below					

## Remarks:

Control cable continuity was not established while on-site due to rapid recovery efforts. The pilots did not report any flight control issues during their interview with the NTSB-IIC.

The left and right aileron trim actuators were extended 1.2". The left elevator trim actuator was extended 1.6". The right elevator trim actuator was extended 1.5". The rudder trim actuator was extended 1.1". Aileron, elevator, and rudder trim tab angular positions were not determined.

The primary stabilizer trim actuator was measured. Textron Aviation Engineering compared it to an exemplar experimental aircraft and confirmed the cockpit display indication would have been approximately -1.3°.

The flap selector was found in the #2 position (15° flaps extended). The on-site actuator measurements are listed below. Textron Aviation Engineering measured the flap actuators of an exemplar experimental aircraft with the flaps extended 15°; the findings are included in red below. The investigation confirmed the flaps were extended 15°.

The left inboard flap, inboard actuator was not examined.	
The left inboard flap, outboard actuator was extended 14.5".	14.375"
The left center flap, inboard actuator was extended 14.25".	14.125"
The left center flap, outboard actuator was extended 12".	12"
The left outboard flap, inboard actuator was extended 11.5".	11.5"
The left outboard flap, outboard actuator was extended 9".	9.25"

The right inboard flap, inboard actuator was not examined.	
The right inboard flap, outboard actuator was extended 14.5".	14.375"
The right center flap, inboard actuator was extended 14".	14.125"
The right center flap, outboard actuator was extended 12".	12"
The right outboard flap, inboard actuator was extended 11.75".	11.5"
The right outboard flap, outboard actuator was extended 9.5".	9.25"

Airframe Fuel System Condition, Controls, and Read Outs									
Fuel filter screen:	Left: Undetermined		Right: Undetermined						
Main fuel tank gauge:	Left: Undetermined		Right: Undetermined						
Crossfeed: Undetermine	ed	Fuel boost pump:	Left: Not applicable	Right: Not applicable					

### **Remarks:**

Per the pilots, the aircraft departed with 8,800 pounds of fuel. The majority of the fuel system was destroyed by the post-impact fire.

	Landing Gear System Condition and Controls								
Gear position:	Nose: Extended		Exter			Right: Extende	ed		
Actuator position:	Nose: Extended	Left:	t: Extended Right: Extended						
Landing gear selec	tor: Extended		Anti-	skid: Undete	rmined				
Aux gear control: S	Stowed		Blow	-down bottle	quantity:	Undt			
	Enviror	nmental System	Cont	rols and Re	ad Out	S			
Cabin heater: Und	t	Cabin vent: Undt			Defrost:	Undt			
Air conditioner: Ur	ıdt	Oxygen system: I	Norma	l	Oxygen	quantity: 1,7	30 psi		
	Pressu	rization System	Cont	rols and Re	ad Outs	3			
Cabin VSI: Undete	ermined		Cabin altitude: Undetermined						
Differential pressur	e: Undetermined		Source selector knob: Norm						
	lcii	ng System Inforr	natio	n and Swite	hes				
Certified into know	n icing? Yes		De-icing boots installed? No						
Pitot heat: Undete	rmined		Stall heat: Undetermined						
De-ice: Surface	: Not applicable		Windshield: Not applicable						
Anti-ice: Surface	: Undetermined		Windshield: Undetermined						
		ELT Inf	orma	tion					
Installed? Yes	Model: Undetermined Type: Undetermined				ermined				
Serial number: Un	dt Battery o	lue date: Undt	Armed: Undetermined Activated: Undetermine				Undetermined		

#### **Remarks:**

The nose landing gear and the left main landing gear were impact separated from the fuselage when it crossed the creek. The right main landing gear remained attached to the right wing via the hydraulic landing gear actuator and remained under the wing during the post-impact fire. The right main gear trunnion pin, located on the forward side of the trunnion, remained attached to the trunnion assembly and the securing hardware was observed. The bearing to which it installs in the wing structure was separated from the wing structure and was not observed. The forward trunnion pin bearing installation hole in the wing structure was elongated. The aft trunnion pin was not observed because the aft trunnion assembly sustained post-impact fire damage and was melted. The aft trunnion bearing remained in place in the aft wing spar and was unremarkable. The upper bolt used to install the right main landing gear oleo to the trunnion assembly was sheared. The threaded portion of the bolt and nut, with cotter key installed, were found on the runway. The fracture surface of the bolt exhibited metallurgical overload signatures. The head of the bolt was not located during the examination of the wreckage.

Additional cockpit observations: Left and Right Engine Bleed Air – Norm; Cockpit Temp – Norm; Cabin Temp – Norm; Pitch Reconnect – Norm; Left and Right Fire Bottle switches – IN

	Restraint System Information									
Seat	Occupied	Restraint type	Restraint used	Condition	Manufacturer					
1	Yes	5-Point	Yes	Normal	Cessna					
2	Yes	5-Point	Yes	Normal	Cessna					
3	No	3-Point	N/A	Normal	Cessna					
4	No	3-Point	N/A	Normal	Cessna					
5	Yes	3-Point	Yes	Fire damaged	Cessna					
6	Yes	3-Point	Yes	Normal	Cessna					
7	No	3-Point	N/A	Fire damaged	Cessna					
8	No	3-Point	N/A	Fire damaged	Cessna					
9	No	3-Point	N/A	Fire damaged	Cessna					

## Cabin and Equipment/Furnishings

	Seat Condition Information									
Seat	Orientation	Feet intact	Back intact	Base intact	Rail intact					
1	Forward facing	Yes	Yes	Yes	Yes					
2	Forward facing	Yes	Yes	Yes	Yes					
3	Rear facing	Yes	Yes	Yes	Yes					
4	Rear facing	Yes	Yes	Yes	Yes					
5	Forward facing	Partially	Partially	Yes	Yes					
6	Forward facing	Yes	Yes	Yes	Yes					
7	Forward facing	Yes	Yes	Yes	Yes					
8	Forward facing	No	No	No	No					
9	Side facing	Yes	No	Yes	Yes					

## **Remarks:**

The aft cabin sustained significant fire damage. The toilet seat, located in the aft right corner of the cabin, and seat 8 directly forward of the toilet, were destroyed by the post-impact fire. The base of seat 9, the side facing seat located directly across from the toilet on the left side of the cabin, remained attached to the floor. The seat 9 back was destroyed by fire. The seat 7 base remained attached to the floor. The seat 9 back sustained fire damage. The seat 5 base was loosely separated from the post-impact fire damaged floor structure and was observed leaning toward the right side of the cabin. The seat 5 base, back, and restraint system sustained thermal damage. Seats 3 and 4, the aft facing seats, and seat 6 remained attached to the floor structure; the seats had minor soot damage. The cockpit seats were unremarkable.

Navigation Instruments											
Analog p	rimary ins	stru	ments				AOA indicator: Undetermined				
Suction g	jage: Un	det	ermined	I	Magnetic co	mpas	mpass: Undetermined Clo			ock: Undetermine	ed
Left side Right side										Left side	Right side
Airspeed	:	Ur	ndt	Und	t	Turn	coordinato	or (airplane	e):	Undt	Undt
Attitude (	pitch):	Ur	ndt	Und	t	Turn	coordinato	or (ball):		Undt	Undt
Attitude (	roll):	Ur	ndt	Und	t	Head	ing indicat	or:		Undt	Undt
Altimeter	:	Ur	ndt	Und	t	Head	ing "bug":			Undt	Undt
Altimeter	setting:	Ur	ndt	Und	t	Vertio	cal speed i	ndicator:		Undt	Undt
Communication and Navigation Radios											
Radio	Control		Active frequ	ency	Stand-by frequency		Radio	Control	A	Active frequency	Stand-by frequency
Com 1:	Undt		Undetermine	ed	Undetermi	ned	Com 2:	Undt	ι	Jndetermined	Undetermined
Nav 1:	Undt		Undetermine	ed	Undetermi	ned	Nav 2:	Undt	ι	Jndetermined	Undetermined
Obs 1:	Undeter	min	ned				Obs 2:	Obs 2: Undetermined			
Transpor	nder: N	lod	e: Undeterm	ined	ŀ	Active	code: Un	determine	d	Stand-by code	: Undetermined
	-				Electric	cal Sv	vitch Pos	sitions		-	
Master b	attery: U	nde	etermined				Stand-by	/ battery:	See	below	
Left gene	erator: Or	٦					Right ge	nerator: C	Dn		
Avionics	1: Undet	ern	nined				Avionics 2: Undetermined				
Inverter 1	: Undete	erm	ined				Inverter 2: Undetermined				
					Lightin	ng Sw	vitch Pos	itions			
Navigatio	on: Unde	terr	nined	Rota	ating beaco	n: Un	determine	d	La	nding: Undetermined	
Taxi: Undetermined Strobe: Undetermined						ed Instrument: Undetermined					
Wing ice: Undetermined											
	Ignition Switch Positions										
Left engi	ne: Unde	ter	mined				Right engine: Undetermined				

# **Instrument Panel**

#### **Remarks:**

Most of the avionics and instrument panel data was recorded by AReS and the Garmin G5000 data log software. The instrument readings and switch/lever configuration in the cockpit at the time of the accident were covered in the history of flight section.

Additional cockpit observations included: PFD's, MFD, and all GTC lights – full on; left and right map light – Min; Oxygen – Passenger Oxygen Auto; Stand-by Power – Test; Fuel Crossfeed – OFF; APU Generator – On.

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# **Powerplant Description**

Engine Instruments											
Hour meter:	Hour meter: 1,165.5										
	Left E	eft Engine Right Engine					Left	Engine	Ri	Right Engine	
N1 RPM:	Undt			Undt		Oil temp:	Und	t	U	ndt	
N2 RPM:	Undt			Undt		Oil press:	Und	t	U	ndt	
ITT:	Undt			Undt		Ammeter:	Und	t	U	ndt	
Fuel flow:	Undt			Undt		Voltmeter:	Und	t	U	ndt	
	•			Engine	Co	ntrol Positio	ons		<u>.</u>		
Left engine:		Cod	ckpit	Engine	F	Right engine:		Cockpit		Engine	
Power lever	:	See	e below	See below	ow Power lever:		See below			See below	
Thrust rever	ser:	Ext	ended	Stowed Thrust r		Thrust reverser: Extended			Stowed		
Ground idle	: Unde	etern	nined		E	Engine sync:	nc: Undetermined				
			Fire P	rotection and T	hrus	st Reverser	· Sw	itch Positions			
			Left engine	e			Righ	nt engine			
Emergency	stow:		Undetermi	ned			Undetermined				
Covered fire switch: In						In					
	Engine Condition										
Left engine							Right engine				
Engine attac	ched to	o airf	frame: I	Partially				Partially			

# **Remarks:**

On 11-06-19, the NTSB-IIC, an FAA inspector, a Pratt and Whitney investigator, a Pratt and Whitney maintenance technician, and this investigator examined the engines at Atlanta Air Salvage. The engines were at idle during the impact sequence and exhibited minor rotational signatures. The ignitors in both engines exhibited erosion. The oil and fuel filters appeared normal.

The power levers were found with the thrust reverser levers up. The power levers were located at the beginning of the reverse thrust range markings on the pedestal (idle speed). The left and right thrust reverser actuators, located in the engine nacelles, were found in the stowed position. The speed brake lever was in an approximately middle position.

# **Research & Testing**

The Cockpit Voice Recorder and AReS box were recovered from the tail. The AReS box was shipped to the Wichita FAA-ACO and transported to Textron Aviation for data download. On 08-21-19, two representatives from the Wichita FAA-ACO, three Textron Aviation avionics engineers, and this investigator examined the AReS box. The compact flash card was removed, the card was imaged, and the data was downloaded. The data was provided to Textron Aviation Engineering for analysis. A report was produced and provided to the NTSB-IIC. The raw AReS data was exported to FT Reader and the CSV file was also provided to the NTSB.

An SD card, located in the top slot of the G5000 MFD, was removed from the aircraft and downloaded in the field. The data was provided to Textron Aviation Engineering for analysis.

The CVR was shipped to the NTSB Recorders Lab. On 09-25-19, the NTSB-IIC, an FAA AVP investigator, and a Textron Aviation flight test pilot attended the CVR transcription in Washington D.C. A copy of the CVR transcription will be obtained following release of the final report and the opening of the NTSB accident docket.

### Notes:

Per the AFM, the Maximum Certified Landing Weight of the aircraft is 27,575 lbs. The pilots stated the aircraft weighed 27,508 lbs at landing.

The Maximum Flap Extend Speeds are: Flaps 1 at 250 KIAS, Flaps 2 at 200 KIAS, and Flaps Full at 175 KIAS. Per the AReS data, Flaps 1 was selected at approximately 201 KIAS, and while they were extended, the airspeed increased to a maximum of 220 KIAS. Flaps 2 was selected at 195 KIAS. Flaps Full was selected at 174 KIAS.

The Maximum Landing Gear Operating/Extended Speed is 210 KIAS. Per the AReS data, the landing gear was selected DOWN at 205 KIAS.

Per the AFM, "Except where otherwise specified by AFM procedure, speedbrakes must be stowed prior to 500 feet AGL for landing." Per AReS data, the speedbrakes were partially extended on final approach at about 250' AGL (22° lever angle for about 5 seconds).

Per the AFM, the use of thrust reversers is prohibited during touch-and-go landings. Per the pilot's statement and the AReS data, the thrust reversers were commanded to the Extend position during the first touchdown (bounce). Following the third touchdown (bounce), the power levers were moved to full power in an attempt to stow the thrust reversers and perform a go-around.